

VARI-STEPP®

FITTING INSTRUCTIONS Read these instructions carefully before fitting the VARI-STEPP door sill!

Preparations

- Create a floor opening with a breadth of 78 mm and a depth of 15 mm from the top of the finished floor (see Figure 2).
- Make sure the surface is level. A surface that is rough or has many holes requires additional VARI-STEPP FIX adhesive.
- Make sure that the surface is clean and dust/grease-free.
- A slightly damp surface will not hinder the bonding of the VARI-STEPP FIX adhesive, but no puddles of water may be present.
- The ambient temperature may not be below 5 degrees Celsius.
- Check that the door sill is 8 mm shorter than the distance between the door frames (clear width). This creates a VARI-STEPP FIX sealant joint of 4 mm with the door frame on both sides of the VARI-STEPP door sill.
- Use of VARI-STEPP FIX is prescribed for good adhesive bonding and a valid guarantee.

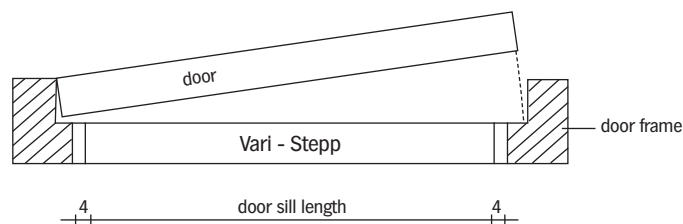


figure 1

Step 1

Apply 2 adhesive beads (breadth: 7 mm) of VARI-STEPP FIX along the full length of the VARI-STEPP door sill (see Figure 2).

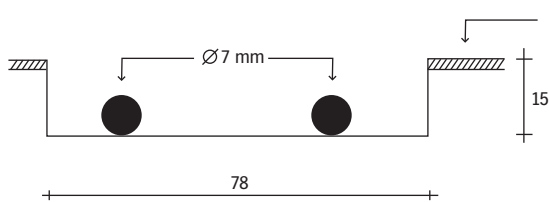


figure 2

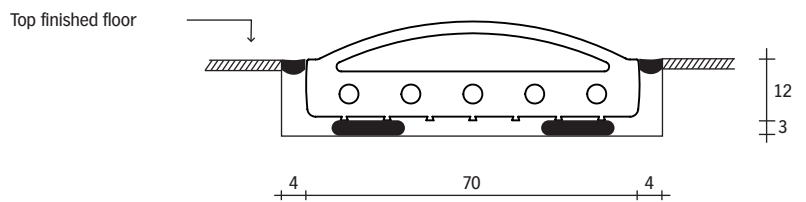


figure 3

Step 2

Place the VARI-STEPP door sill on the 2 adhesive beads within 15 minutes. Firmly press the VARI-STEPP door sill so that both sides are flush with the top of the finished floor (see Figure 3).

Step 3

Apply VARI-STEPP FIX (Figure 3) around the VARI-STEPP door sill. Do not exert any pressure on the VARI-STEPP door sill for a minimum of 8 hours